

Work Order ID 85088***85088***

Page 1

Friday, June 01, 2012 3:27:30 PM

Item ID: PB67-43001-03

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Aft Blade Fold Assembly

Start Date: 6/1/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/29/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: *mf*Date: *12.06.27* Tooling:

Date:

Run Start ***NR1***

QC:

Date: SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

B67-43001-03	Rev C
--------------	-------

Pick k.7

100

0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

1- Assemble as per dwg and use 242 threadlock A/R shown on dwg PB67-43001
page 2. 242 THREADLOCK batch:*Touch up Paint Batch # M112961**1 0**12.06.27**12.06.27*

110

QC5- Inspect part completeness to step on W/O

0.00

110

QC

Memo

0.00

Quality Control

*S766129**(Y)*

120

Identify as per dwg & Stock Location: _____

0.00

120

Packaging

Memo

0.00

Packaging

12/6/27

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Revision ID:

Stop ***NS2***

Item Name: Aft Blade Fold Assembly

Start Date: 6/1/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/29/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/7/10

MF
12-06-29

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Parent Item: PB67-43001-03
Parent Item Name: Aft Blade Fold Assembly

Start Date: 6/1/2012

Required Date: 6/29/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 08-07-30 new issue DD verified by:ec
IPP Rev:B 08-12-04 up date part list DD Verified by:ec IPP Rev C 10.09.24 as per Rev
C dwg EC verified by:DD IPP Rev:D 10.10.21 added NAS1149F0532P DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
240-107 SPRING SLOTTED PIN		Purchased	No			100	Each	82.0000	8	8	122090	sf	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST400		82							
				115827		82							
30345T21 LANYARD		Purchased	No			100	Each	37.0000	1	1	50		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST401		37							
				17828		37							
30345T24 LANYARDS		Purchased	No			100	Each	42.0000	3	3	50		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST401		42							
				112853		42							
3408A98 DETENT BALL SPRING PLUNG		Purchased	No			100	Each	13.0000	1	1	50		
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST401		13							
				111078		3							
				115703		10							
AN4-10A Bolt		Purchased	No			100	Each	81.0000	2	2	121612	sf	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST356		81							
				117619		31							
				121666		50							

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Work Order ID: 85088

Parent Item: PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 6/1/2012

Required Date: 6/29/2012

Start Qty: 1.00

Required Qty: 1.00

AN4-13A Purchased No

100 Each 1,261.0000 1 1

Bolt

Location Loc Qty Loc Code

ST357 1261
119449 33
120187 19
120422 2
120770 207
121652 1000

AN4-15A Purchased No

100 Each 527.0000 4 4

Bolt

Location Loc Qty Loc Code

358 100
121652 100
GA 100
120449 100
ST358 327
118706 3
120422 24
121444 100
121541 200

AN5-26A Purchased No

100 Each 16.0000 1 1

Bolt

Location Loc Qty Loc Code

ST339 16
112492 16

AN6-11A Purchased No

100 Each 71.0000 2 2

BOLT

Location Loc Qty Loc Code

ST341 71
111177 21
114437 50

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 85088

Parent Item: PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 6/1/2012

Required Date: 6/29/2012

Start Qty: 1.00

Required Qty: 1.00

AN6-16A Purchased No

100 Each 33.0000

2 2

BOLT

Location

Loc Qty

Loc Code

ST341

33

111636

33

AN8-13A

Purchased

No

100 Each 14.0000

2 2

BOLT

Location

Loc Qty

Loc Code

ST343

14

110915

14

BSP43

Purchased

No

100 Each 55.0000

3 3

RIVET

Location

Loc Qty

Loc Code

ST284

55

110704

50

111127

5

CR3213-4-05

Purchased

No

100 Each 141.0000

1 1

cherry rivet

Location

Loc Qty

Loc Code

ST331

141

108473

41

108991

100

D3440-1

Manufactured

No

100 Each 10.0000

1 1

Tube Guide (Supersedes B67-43001-25/-307)

Location

Loc Qty

Loc Code

ST439A

10

40047

8

41347

2

D3440-3

Manufactured

No

100 Each 2.0000

1 1

Clamp (Supersedes B67-43001-309)

Location

Loc Qty

Loc Code

ST439A

2

41348

2

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Work Order ID: 85088

Parent Item: PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 6/1/2012

Required Date: 6/29/2012

Start Qty: 1.00

Required Qty: 1.00

D3444-1 Manufactured No 100 Each 7.0000
Velcro Loop Belt

Location Loc Qty Loc Code

ST439A 7

41457 7

D3447-9 Manufactured No 100 Each 8.0000
Swing Arm

Location Loc Qty Loc Code

ST440 8

57745 4

62127 4

D3449-1 Manufactured No 100 Each 5.0000
Pad

Location Loc Qty Loc Code

ST440 5

62128 5

D3451-043 Manufactured No 100 Each 1.0000
Handle and Lock-Down Assembly

Location Loc Qty Loc Code

ST442 1

52566 1

D3451-045 Manufactured No 100 Each 1.0000
Handle and Lock-Down Assembly

Location Loc Qty Loc Code

ST442 1

52567 1

D3922-1 Manufactured No Each 42.0000
Clip

Location Loc Qty Loc Code

ST070 42

66852 42

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 85088

Parent Item: PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 6/1/2012

Required Date: 6/29/2012

Start Qty: 1.00

Required Qty: 1.00

MS17984-C408 Purchased No Each 8.0000
PIN, QUICK RELEASE

Location Loc Qty Loc Code

ST314 8

112940 8

MS17984-C418 Purchased No 100 Each 20.0000
PIN, QUICK RELEASE

Location Loc Qty Loc Code

ST315 20

114416 3

114523 17

MS21042L4 Purchased No 100 Each 3,910.0000
Nut

Location Loc Qty Loc Code

ST300 3910

119075 116

121011 537

121444 2957

121652 300

MS21042L5 Purchased No 100 Each 1,417.0000
Nut

Location Loc Qty Loc Code

300 500

121652 500

ST300 917

108827 8

116105 5

116548 43

117611 18

119109 835

17651 8

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 85088

Parent Item: PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 6/1/2012

Required Date: 6/29/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L6
Nut

Purchased

No

100 Each 648.0000

4

4

Location

Loc Qty

Loc Code

ST300

648

117677

25

118384

3

118927

48

119075

372

120308

200

MS24694-S109

Purchased

No

100 Each 50.0000

2

2

Screw, Flat Head

Location

Loc Qty

Loc Code

Mezz

50

115708

50

MS27039-1-07

Purchased

No

100 Each 78.0000

1

1

Screw

Location

Loc Qty

Loc Code

ST291

78

18106

78

MS27039-1-23

Purchased

No

100 Each 28.0000

1

1

SCREW

Location

Loc Qty

Loc Code

ST291

28

18057

28

MS51859-6

Purchased

No

100 Each 108.0000

8

8

WASHER

Location

Loc Qty

Loc Code

ST296

108

111279

8

112940

100

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 85088

Parent Item: PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 6/1/2012

Required Date: 6/29/2012

Start Qty: 1.00

Required Qty: 1.00

MSS1859-7 Purchased No 100 Each 22.0000 2 2

Washer

Location	Loc Qty	Loc Code
ST296	22	
111193	12	
120518	10	

MSS1859-8 Purchased No 100 Each 46.0000 8 8

WASHER

Location	Loc Qty	Loc Code
ST296	46	
112940	46	

NAS1149F0316P Purchased No 100 Each 245.0000 1 1

WASHER

Location	Loc Qty	Loc Code
ST275	245	
112940	45	
113237	100	
113644	100	

NAS1149F0432P Purchased No 100 Each 792.0000 16 16

Washer

Location	Loc Qty	Loc Code
ST275	792	
121350	792	

NAS1149F0532P Purchased No 100 Each 1,105.0000 2 2

WASHER

Location	Loc Qty	Loc Code
ST275	1105	
18057	1105	

NAS1149F0632P Purchased No 100 Each 465.0000 8 8

WASHER

Location	Loc Qty	Loc Code
ST275	465	
18057	465	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Page 8

Work Order ID: 85088

Parent Item: PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 6/1/2012

Required Date: 6/29/2012

Start Qty: 1.00

Required Qty: 1.00

NAS1149F0832P
WASHER

Purchased No

100 Each 248.0000

2

2

Location

Loc Qty

Loc Code

ST275

248

18057

248

NAS43DD3-61

Purchased No

100 Each 0.0000

1

Spacer

PB67-43001-09

Manufactured No

100 Each 0.0000

1

Aft Blade Fold Assembly Weldment

PB67-43001-13

Manufactured No

100 Each 0.0000

1

Aft Adjustable Blade Support Assembly

PB67-43001-135

Manufactured No

100 Each 5.0000

1

Male Eye

Location

Loc Qty

Loc Code

ST446

5

45000

5

PB67-43001-137

Manufactured No

100 Each 0.0000

1

Locking Sleeve

PB67-43001-155

Manufactured No

100 Each 12.0000

1

Pin

Location

Loc Qty

Loc Code

ST446A

12

43092

12

PB67-43001-17

Manufactured No

100 Each 0.0000

1

Aft Adjustable Blade Support Assembly

PB67-43001-21

Manufactured No

100 Each 0.0000

1

PB67-43001-21

Manufactured No

100 Each 0.0000

1

PB67-43001-23

PB67-43001-23

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W/O:		WORK ORDER CHANGES					
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Parent Item Name: Aft Blade Fold Assembly

Start Date: 6/1/2012

Required Date: 6/29/2012

Start Qty: 1.00

Required Qty: 1.00

PB67-43001-261 Manufactured No 100 Each 12.0000 2 2
Lever Arm

Location Loc Qty Loc Code

ST432 12
62182 12

PB67-43001-265 Manufactured No 100 Each 11.0000 5 5
Deltin Bushing

Location Loc Qty Loc Code

ST438 11
40056 11

PB67-43001-299 Manufactured No 100 Each 17.0000 2 2
Bushing

Location Loc Qty Loc Code

ST439A 17
44969 17

PB67-43001-305 Manufactured No 100 Each 2.0000 1 2
Bearing

Location Loc Qty Loc Code

ST439 2
47044 2

PB67-43001-37 Manufactured No 100 Each 0.0000 1 1
Tube Arm Assembly

PB67-43001-57 Manufactured No 100 Each 1.0000 1 1
Stabilizer Arm

Location Loc Qty Loc Code

Mezz 1
62129 1

PB67-43001-59 Manufactured No 100 Each 0.0000 1 1
PB67-43001-59

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 85088

Parent Item: PB67-43001-03

Parent Item Name: Aft Blade Fold Assembly

Start Date: 6/1/2012

Required Date: 6/29/2012

Start Qty: 1.00

Required Qty: 1.00

PB67-43001-63

Manufactured

No

100

Each

1.0000

1

1

Handle Assembly

Location

Loc Qty

Loc Code

Mezz

1

53243

1

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

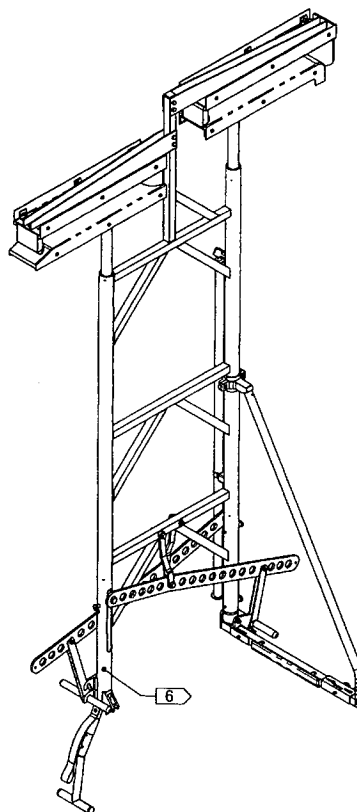
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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ITEM	QTY -03	P/N	DESCRIPTION
	X	B67-43001-03	AFT BLADE FOLD ASSY
1	1	B67-43001-09	AFT BLADE FOLD ASSY WELDMENT
2	1	B67-43001-13	AFT ADJUSTABLE BLADE SUPPORT ASSY
3	1	B67-43001-17	AFT ADJUSTABLE BLADE SUPPORT ASSY
4	1	B67-43001-21	UPPER BLADE SUPPORT AND COVER ASSY
5	1	B67-43001-23	LOWER BLADE SUPPORT AND COVER ASSY
6	1	B67-43001-37	TUBE ARM ASSEMBLY
7	1	B67-43001-57	STABILIZER ARM
8	1	B67-43001-59	ADJUSTABLE ATTACHMENT ARM
9	1	B67-43001-63	SHORT T-HANDLE ASSEMBLY
10	1	B67-43001-135	MALE EYE
11	1	B67-43001-137	LOCKING SLEEVE
12	1	B67-43001-155	PIN
13	2	B67-43001-261	LEVER ARM
14	5	B67-43001-265	DELFIN BUSHING
15	2	B67-43001-299	BUSHING
16	1	B67-43001-305	BEARING
17	1	D3440-1	TUBE GUIDE
18	1	D3440-3	CLAMP
19	1	D3444-1	VELCRO LOOP BELT
20	2	D3447-9	SWING ARM
21	1	D3449-1	PAD
22	1	D3451-043	HANDLE & LOCK-DOWN ASSY
23	1	D3451-045	HANDLE & LOCK-DOWN ASSY
24	1	D3922-1	CLIP
25	1	30345T21	LANYARD
26	3	30345T24	LANYARD
27	1	3408A98	DETENT BALL PLUNGER
29	2	AN4-10A	BOLT
30	1	AN4-13A	BOLT
31	4	AN4-15A	BOLT
32	1	AN5-26A	BOLT
33	2	AN6-11A	BOLT
34	2	AN6-16A	BOLT
35	2	AN8-13A	BOLT
36	3	BSP43	RIVET
37	1	CR3213-4-05	RIVET
38	8	MS171534	SPRING SLOTTED TENSION PIN (OR 240-107)
39	1	MS17984-C408	QUICK RELEASE PIN
40	3	MS17984-C418	QUICK RELEASE PIN
41	9	MS21042L4	NUT
42	1	MS21042L5	NUT
43	4	MS21042L6	NUT
44	2	MS24694-S109	SCREW
45	1	MS27039-1-07	SCREW
46	1	MS27039-1-23	SCREW
47	8	MS51859-6	NYLON WASHER
48	2	MS51859-7	NYLON WASHER
49	8	MS51859-8	NYLON WASHER

ITEM	QTY -03	P/N	DESCRIPTION
	X	B67-43001-03	AFT BLADE FOLD ASSY
50	1	NAS43DD3-61	SPACER
51	4	NAS1149DN632J	WASHER
52	1	NAS1149F0316P	WASHER
53	16	NAS1149F0432P	WASHER
54	2	NAS1149F0532P	WASHER
55	8	NAS1149F0632P	WASHER
56	2	NAS1149F0832P	WASHER



B67-43001-03 AFT BLADE FOLD ASSY

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: TOUCH UP PAINT WITH SANDFLEX GREEN.
POSSIBLE SUPPLIER BERTRAND BODY SHOP SUPPLIES
P/N DART01K
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH RED LABEL
- 7) WEIGHT: 50.57 lbs
- 8) WITH THE INNER TUBE CRADLE ASSEMBLY LOCKED IN ITS LOWEST MOST RECESSED POSITION, TRANSFER DRILL \varnothing 0.250 DIA HOLE FROM THE OUTER TUBE TO THE INNER TUBE AND THRU THE OUTER TUBE. DEBURR, REMOVE DEBRIS, AND TOUCH UP PAINT PER ITEM 2 AS REQUIRED. 2 PL.
- 9) INSTALL TEFLON BUSHING -265 INSIDE THE OUTER TUBE. MATCH DRILL BUSHING TO EXISTING HOLES IN OUTER TUBE USING 1/8" DIAMETER DRILL. INSERT MS171534 (OR 240170) SPRING SLOTTED PIN AND GRIND FLUSH WITH CONTOUR OF OUTER TUBE.
10 PL (2 PL PER BUSHING)
- 10) DRILL \varnothing 0.250 DIA HOLE THRU -09/-265/-305 WITH -37 AT VERTICAL FULL OPEN POSITION. DRILL ADDITIONAL HOLE WITH -37 AT FULL CLOSED POSITION, ASSURING -37 CLEARS ADJACENT STRUCTURE.
- 12) DRILL A \varnothing 0.128 DIA HOLE THRU -343 (COMPONENT OF -37) AND -25 (COMPONENT OF -09 ASSY). INSERT MS171534 (OR 240170) SPRING SLOTTED PIN, AND GRIND FLUSH WITH -37.
- 13) INSERT -135 INTO -243 TUBE (COMPONENT OF -09 ASSY) ALIGN HOLES, ASSURING ORIENTATION SHOWN. INSERT 3408A98 DETENT BALL, ASSURING BALL PROTRUDES SLIGHTLY ABOVE OUTER SURFACE OF -243 TUBE. LOCATE AND INSTALL AN MS171534 (OR 240170) SPRING SLOTTED PIN BY DRILLING A \varnothing 0.128 DIA HOLE THRU -243 AND -135. ENSURE -137 SLEEVE SLIDES FREELY OVER HINGE AND LOCKS INTO DETENT.
- 14) BOND D3449-1 TO B67-43001-09 USING CONTACT CEMENT AS PER MANUFACTURER'S SPECIFICATION.

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2010-09-21
JMP

C	REDRAWN PREMIER AVIATION DRAWING IAW DART QSI 018 AND QSI 043. FOR PREVIOUS REVISIONS, REFER TO SHEET 3 OF PREMIER AVIATION DRAWING No. B67-43001. REASON: SEE PAR#08-011	VS	10.06.14
REV.	DESCRIPTION	BY	DATE
DESIGN	RW	DART AEROSPACE LTD	
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JMP	DRAWING NO.	REV. C
MFG. APPR.	JMP	B67-43001-03	SHEET 1 OF 5
APPROVED	JMP	TITLE	SCALE
DE APPR.	JMP	AFT BLADE FOLD ASSY	NTS
DATE	10.06.14	COPYRIGHT © 1985 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

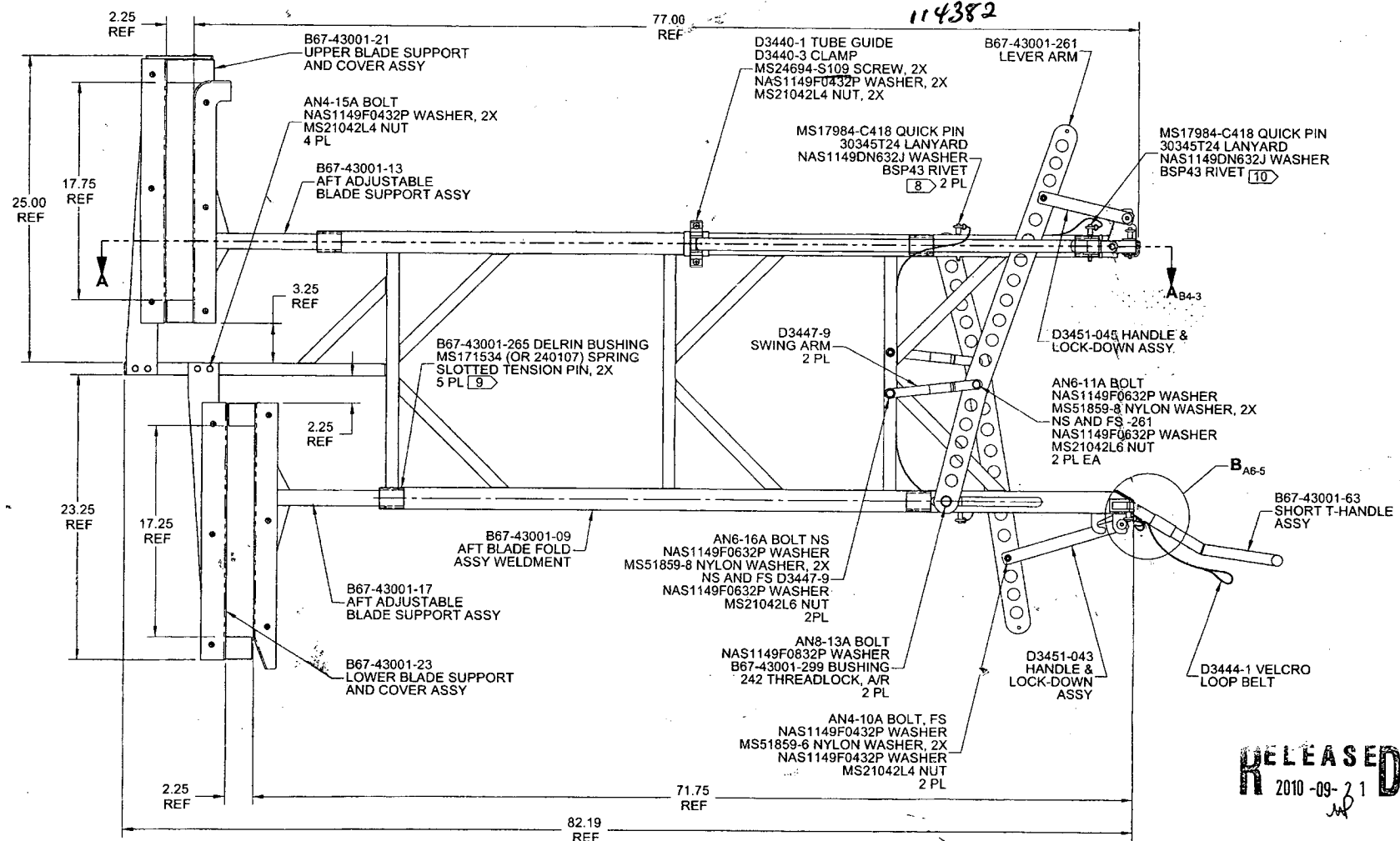
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



B67-43001-03 AFT BLADE FOLD ASSY

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MFG. APPR.		B67-43001-03	SHEET 2 OF 5
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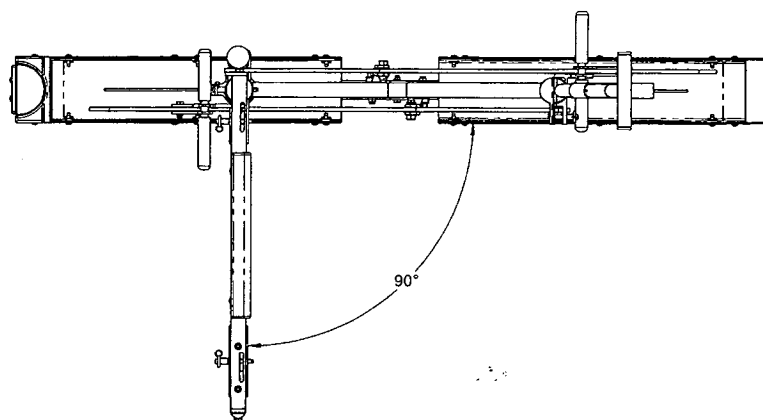
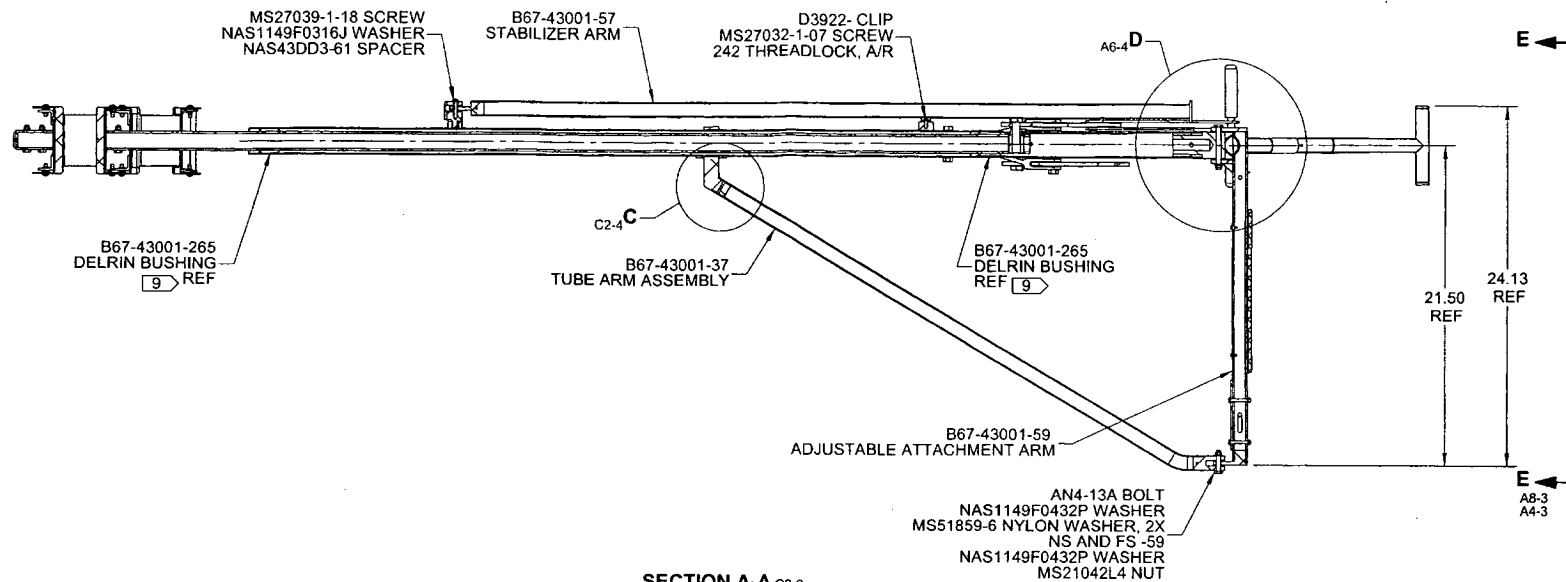
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

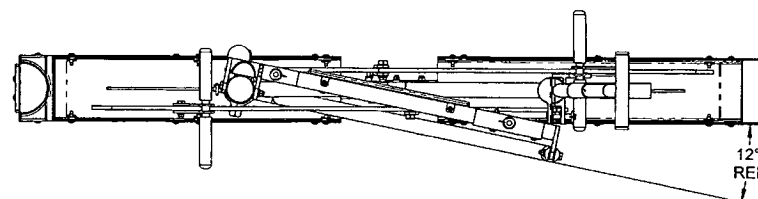
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



C1-3 VIEW E-E: VERTICAL FULL OPEN OR "IN USE" POSITION 10



C1-3 VIEW E-E: FULL CLOSED OR "STORAGE" POSITION 10

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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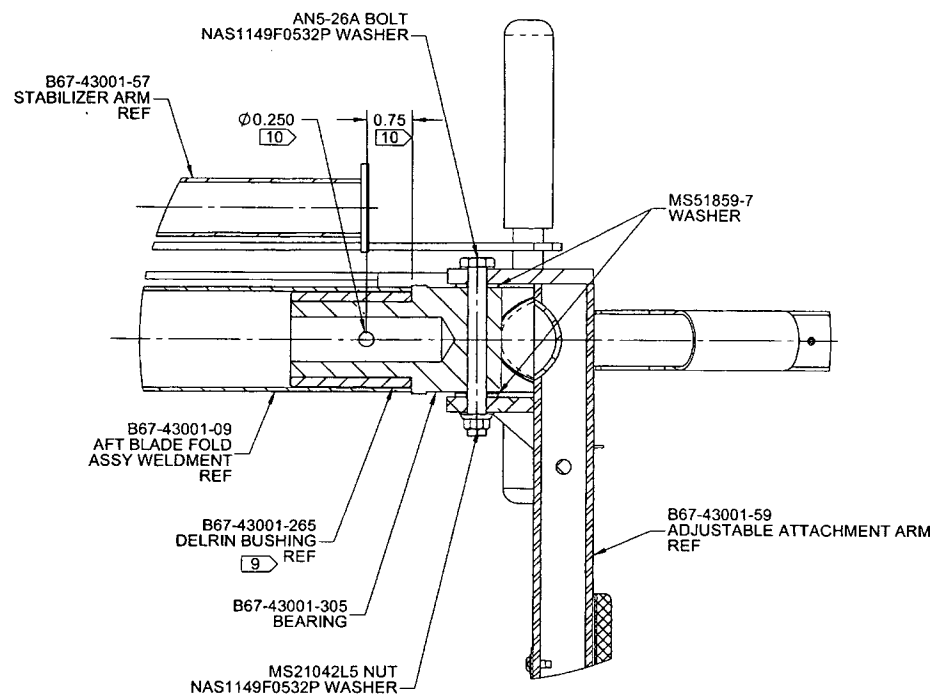
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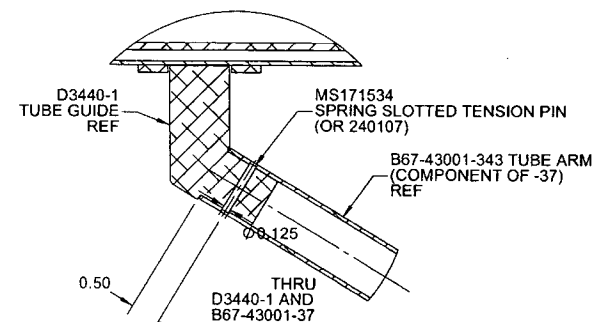
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2

1



DETAIL D
SCALE 5X D3-3



DETAIL C D5-3
SCALE 5X

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2010-09-25
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DESIGN	RW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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CHECKED		DRAWING NO. B67-43001-03	REV. C
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DATE	10.06.14		

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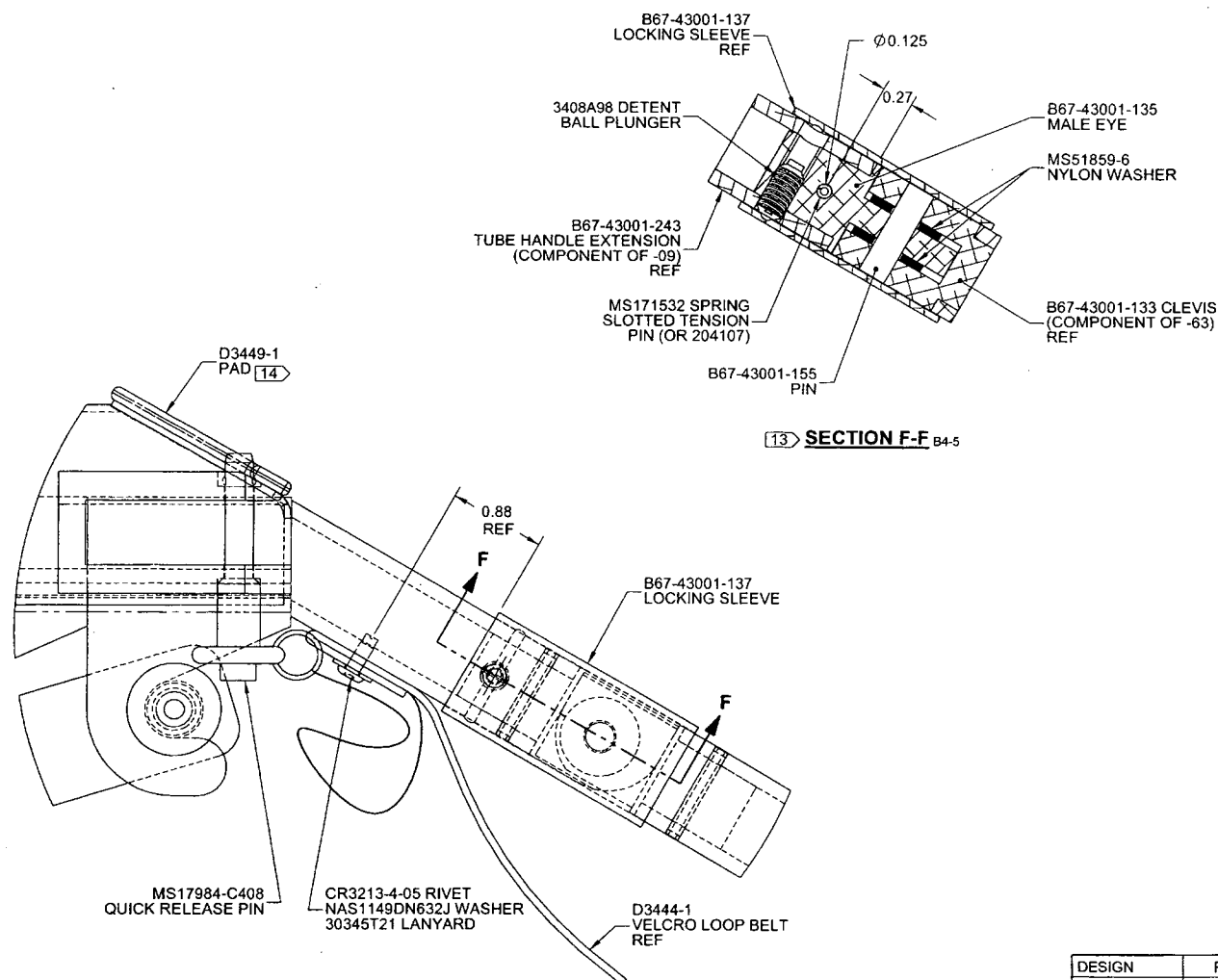
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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13 SECTION F-F B4-5

13 DETAIL B C2-2
SCALE 10X

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DESIGN	RW	DART AEROSPACE LTD	
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
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MFG. APPR.		B67-43001-03	SHEET 5 OF 5
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries